

DECLARATION OF PERFORMANCE

No. 1/2/2013

1. Product codes:

| | | | | |
|---------------|---------------|---------------|---------------|---------------|
| S235JR 1.0038 | S235J2 1.0117 | S275J0 1.0143 | S355JR 1.0045 | S355J2 1.0577 |
| S235J0 1.0114 | S275JR 1.0044 | S275J2 1.0145 | S355J0 1.0553 | S355K2 1.0596 |

2. Product type:

Hot-rolled products of non-alloy structural steels (plates) according to EN 10025-2:2004

thickness: 6 to 150 mm

delivery condition: +AR, +N

3. Product intended use:

Metal structures or in composite metal and concrete structures

4. Manufacturer:

ISD Huta Częstochowa Sp. z o.o.

ul. Kucelińska 22, 42-207 Częstochowa, POLAND

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trade mark: ISD HCZ

5. System of assessment and verification of constancy of performance of the product: 2+

6. Harmonised technical specification: EN 10025-1:2004

Notified body Bureau Veritas 1035 performed the initial inspection of the manufacturing plant and of factory production control, and the continuous surveillance, assessment and evaluation of the factory production control.

Certificate of conformity of the factory production control: No. 1035-CPD-ES036979

7. Declared performance

| Essential characteristics | Performance | Harmonised technical specification |
|------------------------------------|------------------------------------|------------------------------------|
| Tolerances of dimensions and shape | EN 10029:2011 | EN 10025-1:2004 |
| Yield strength | EN 10025-2:2004, Tab. 7 | |
| Tensile strength | | |
| Elongation | | |
| Impact strength | EN 10025-2:2004, Tab. 9 | |
| Weldability (chemical composition) | EN 10025-2:2004, Tab. 2 and Tab. 6 | |
| Durability (chemical composition) | | |

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by: Chief Engineer for Quality – Proxy of the Board

Częstochowa, July 1, 2013

Leon Waluga
