

DECLARATION OF PERFORMANCE

No. 1/6/2013

1. Product codes

S500Q 1.8924 S690Q 1.8931 S690QL 1.8928 S690QL1 1.8988

2. Product types:

Hot rolled products of structural steels (plates) according to EN 10025-6:2004+A1:2009

Products of high yield strength in the quenched and tempered condition

thickness: 6 to 50 mm

delivery condition: Q

3. Product intended use:

Metal structures or in composite metal and concrete structures

4. Manufacturer:

ISD Huta Częstochowa Sp. z o.o.

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trade mark: ISD HCZ

5. System of assessment and verification of constancy of performance of the product: 2+

6. Harmonised technical specification: EN 10025-1:2004

Notified body Bureau Veritas 1035 performed the initial inspection of the manufacturing plant and factory production control and the continuous surveillance, assessment and evaluation of the factory production control.

Certificate of conformity of the factory production control: No. 1035-CPD-ES036979

7. Declared performance

Essential characteristics	Performance	Harmonised technical specification
Tolerances on dimensions and shape	EN 10029:2011	EN 10025-1:2004
Yield strenght	EN 10025-6:2004+A1:2009, Tab. 5	
Tensile strenght		
Elongation		
Impact strenght	EN 10025-6:2004+A1:2009, Tab. 6	
Weldability (chemical composition)	EN 10025-6:2004+A1:2009, Tab. 2 i Tab. 4	
Durability (chemical composition)		

The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by: Chief Engineer for Quality – Proxy of the Board

Częstochowa, 1 July 2013

Lech Waluga

